Magnescale
SPEED X PRECISION

Preset operation (LH71, LH70, LG20)

This describes a preset operation that sets an arbitrary value.

Up to 3 preset values can be saved.

Note: INC display is fixed during preset mode

Setting preset values

The leftmost segment flashes　　　(Example: X-axis)

①

Makes the preset operation possible.

Press [⊙ᴾ] key.　(⊙ᴾ lamp lighting)

②

Press [◁] key for the axis you want to set.
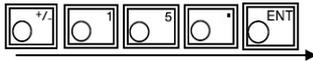
The leftmost segment flashes.

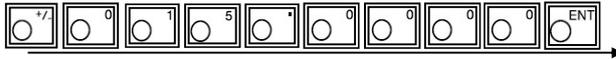If you have previously entered a preset value, that value will be displayed.

③

Enter the set value with the numerical keys and confirm the value with [ENT] key.

Example: -15.0000

Up to 3 preset values can be set for each axis

| Preset value 1 |
| Preset value 2 |
| Preset value 3 |

Method 1 (simple input)

[+/-] [1] [5] [.] [ENT] →

Method 2 (input all numerical values)

[+/-] [0] [1] [5] [.] [0] [0] [0] [0] [ENT] →

④

Up to 3 preset values can be set for each axis

You can enter the following preset values by pressing [◁] key on the axis you want to set and then pressing [⊙⇧] key.

⑤

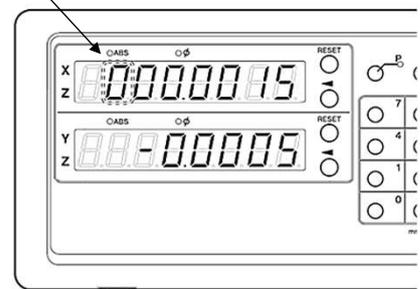If you have set preset values in the past, pressing [⊙⇧] key will display the preset values in sequence.
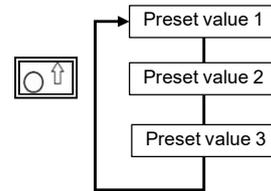
⑥

Press [ENT] key to confirm the preset value you entered.

⑦

Press [⊙ᴾ] key to end the preset operation.　(⊙ᴾ lamp off.)

Recall preset values

①

Makes the preset operation possible.

Press [⊙ᴾ] key.　(⊙ᴾ lamp lighting)

②

Press [◁] key for the axis you want to set.

The leftmost segment flashes.

If you have previously entered a preset value, that value will be displayed.

③

If you have set preset values in the past, pressing [⊙⇧] key will display the preset values in sequence.

④

Press [ENT] key to confirm the preset value you entered.

⑤

Press [⊙ᴾ] key to end the preset operation.　(⊙ᴾ lamp off.)