

# Preset operation (LY71)

This describes a preset operation that sets an arbitrary value.

Up to 3 preset values can be saved.


## Setting preset values

①

Makes the preset operation possible.

Press  key. (  lamp lighting)

②

Press  key for the axis you want to set.

The leftmost segment flashes.

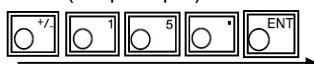
If you have previously entered a preset value, that value will be displayed.

③

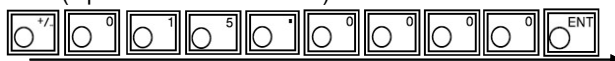
Enter the set value with the numerical keys and confirm the value with  key.

Example: -15.0000

Method 1 (simple input)



Method 2 (input all numerical values)



④


Up to 3 preset values can be set for each axis

You can enter the following preset values by pressing  key on the axis you want to set and then pressing  key.



⑤

If you have set preset values in the past, pressing  key will display the preset values in sequence.

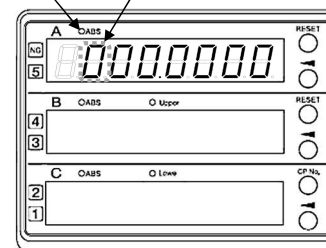
⑥

Press  key to confirm the preset value you entered.

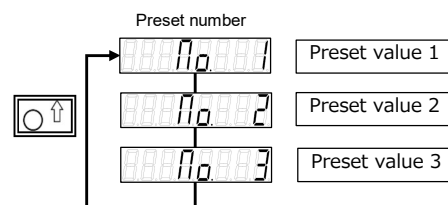
⑦

Press  key to end the preset operation. (  lamp off.)

ABS lamp flashes      The leftmost segment flashes



Up to 3 preset values can be set for each axis




## Recall preset values

①

Makes the preset operation possible.

Press  key. (  lamp lighting)

②

Press  key for the axis you want to set.


The leftmost segment flashes.

If you have previously entered a preset value, that value will be displayed.



④

If you have set preset values in the past, pressing  key will display the preset values in sequence.

④

Press  key to confirm the preset value you entered.

⑤

Press  key to end the preset operation. (  lamp off.)