Magnescale
SPEED X PRECISION

Preset operation (LH72)

This describes a preset operation that sets an arbitrary value.

Up to 3 preset values can be saved.

Setting preset values

The leftmost segment flashes   (Example: X-axis)

①

Makes the preset operation possible.

Press [⌀P] key.   (⌀P lamp lighting)
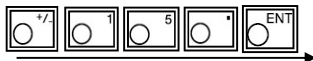
②

Press [◄] key for the axis you want to set.

The leftmost segment flashes.

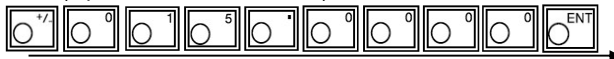If you have previously entered a preset value, that value will be displayed.

③

Enter the set value with the numerical keys and confirm the value with [ENT] key.

Example: -15.0000

Up to 3 preset values can be set for each axis

Method 1 (simple input)

[+/-] [1] [5] [.] [ENT] →

Method 2 (input all numerical values)

[+/-] [0] [1] [5] [.] [0] [0] [0] [0] [ENT] →

④

Up to 3 preset values can be set for each axis

You can enter the following preset values by pressing [◄] key on the axis you want to set and then pressing [⇧] key.
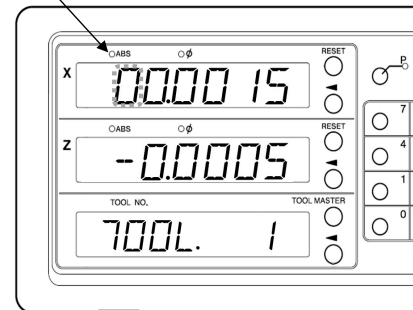
⑤

If you have set preset values in the past, pressing [⇧] key will display the preset values in sequence.

⑥

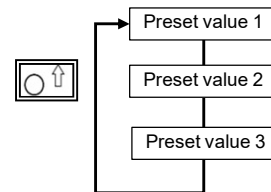Press [ENT] key to confirm the preset value you entered.

⑦

Press [⌀P] key to end the preset operation.   (⌀P lamp off.)

Recall preset values

①

Makes the preset operation possible.

Press [⌀P] key.   (⌀P lamp lighting)

②

Press [◄] key for the axis you want to set.
The leftmost segment flashes.
If you have previously entered a preset value, that value will be displayed.

③

If you have set preset values in the past, pressing [⇧] key will display the preset values in sequence.

④

Press [ENT] key to confirm the preset value you entered.

⑤

Press [⌀P] key to end the preset operation.   (⌀P lamp off.)